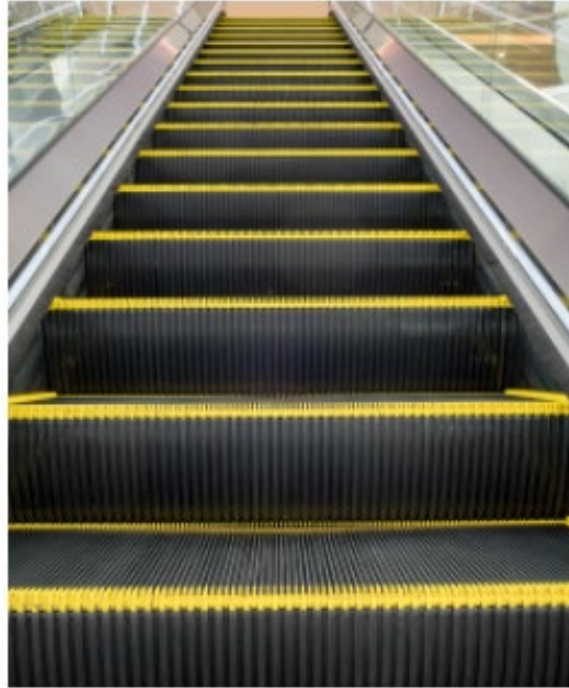


Escalator Step Selector

Spare Parts Leaflet

53-001

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Escalator Steps

Use this spreadsheet to help find replacement escalator steps.

[Download Escalator Step Spreadsheet](#)

OTIS

This document does not contain any
technical data subject to EAR or ITAR

SERVICE ENGINEERING
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History

53-01

Leaflet Description

A tool has been created to improve the step selecting process. It is available to download at:

<https://products.otis.com/osc/replacement-part-spec-sheets>.

Use this form for replacing complete one-piece steps as used on the UB, J, 5XX, 506-SL, UBSL, 5XX NCE, 5XX NPE and Link models.

The spreadsheet is not used for R escalators or earlier, SIGMA, NextStep, or OCE 521, all of which use different steps.

Leaflet Revisions

Date Revised	Subject Matter Expert	Reason for Revision
November 12, 2025	Jordan Thomas	New Document

Related Drawings

Drawing No.	Title	Drawing No.	Title
GAA26140M	Step		

Related Documents

Document ID	Title
Escalator Step Selector Form	Escalator Step Selector Form

Subject Matter Expert

Name	Department
Jordan Thomas	Service Engineering